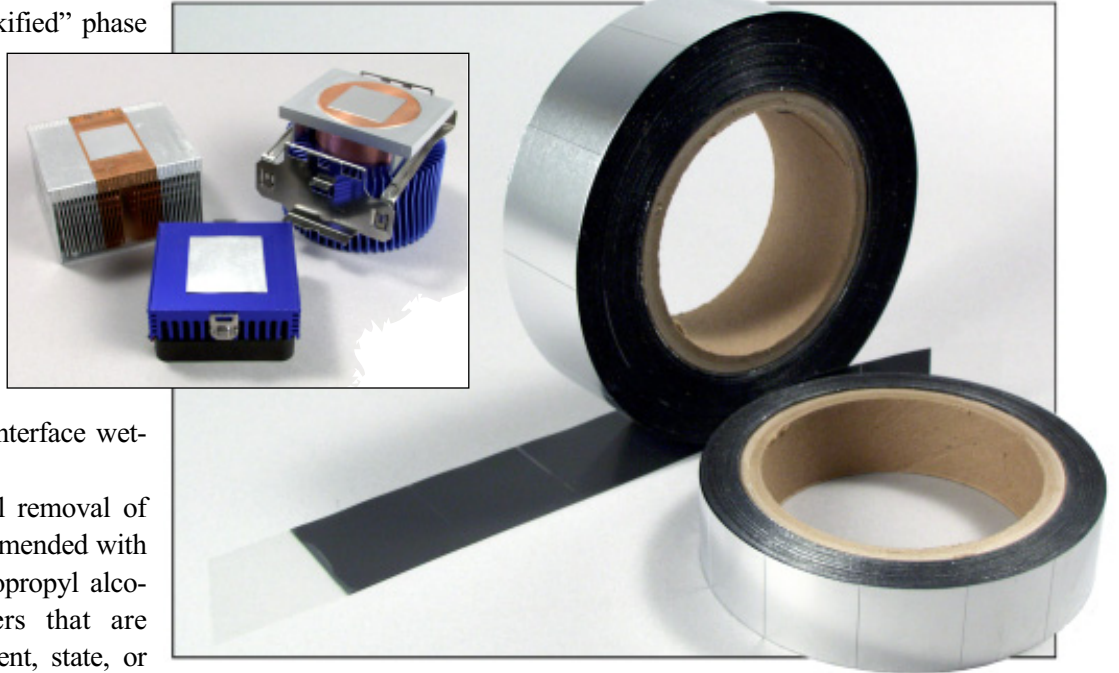


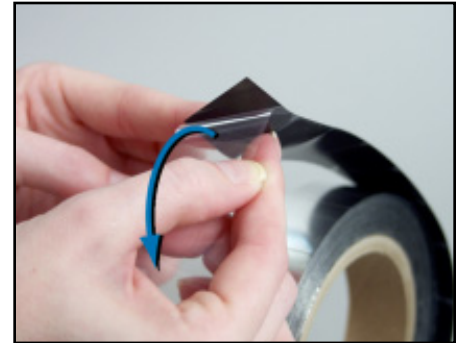
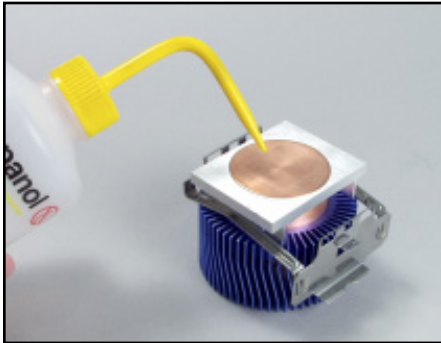
Hi-Flow 225FT is a “tackified” phase change material on an aluminum carrier designed for ease of use with “reworkable” characteristics. Placement of parts should be on a clean, room temperature heatsink using finger pressure to apply. When applying, use methods that will minimize air entrapment, and incorporate maximum interface wet-out.

When reworking, physical removal of the Hi-Flow 225FT is recommended with follow-up cleaning using isopropyl alcohol or other mild cleaners that are approved by your government, state, or local environmental, ecological or other such agencies. Please feel free to contact your Bergquist Sales Representative for any further questions that may involve application, or additional topics in regards to Hi-Flow 225FT.

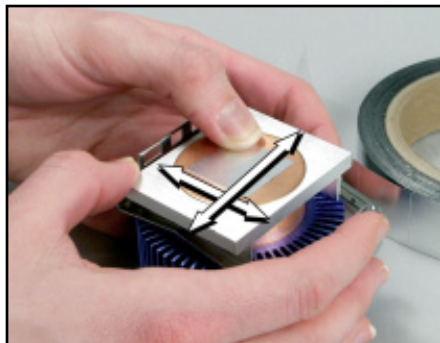


To Apply HF225FT:

1. Prepare heatsink for application by carefully cleaning the surface with isopropyl alcohol or other approved cleaning agent.
2. Wipe clean with a soft, lint-free cloth, rag, or similar soft wipe. Allow heatsink to dry completely before proceeding.
3. Pull down on liner until HF225FT material is free.

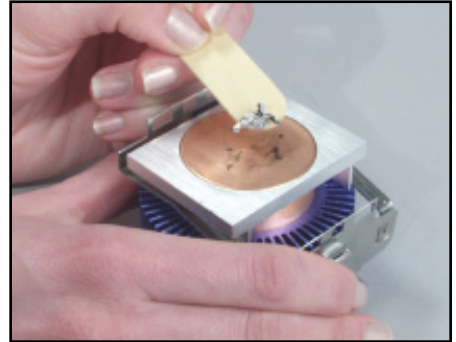
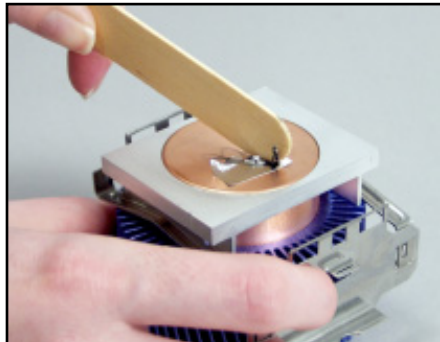
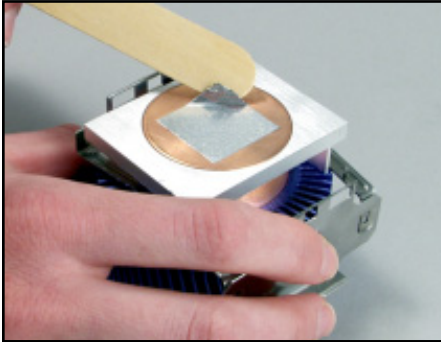


4. Place material on heatsink interface.
5. Wipe side-to-side to maximize interface wet-out.

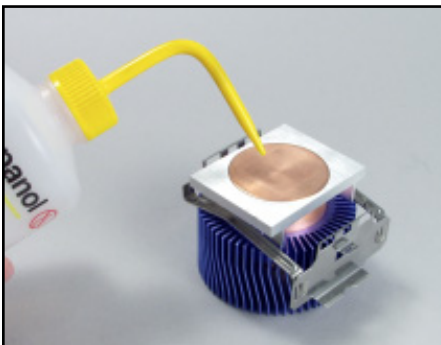


To Replace HF225FT:

1. Use a tool made of wood, plastic or other soft material to lift an edge of HF225FT material.
2. Use a tool made of wood, plastic or other soft material to remove material.
3. Remove as much material as possible before proceeding to Step 4.



4. With the HF225FT removed, clean up any remaining residue using isopropyl alcohol or other approved cleaning agent.
5. Wipe clean with a soft cloth, rag, or other soft wipe and allow to dry completely.
6. Using a new cloth, repeat Step 4.
7. To re-apply HF225FT, follow application instructions earlier in this document.



Important Note!

Temperature Considerations

- Ideal application temperature for HF225FT is 25°C - 28°C.
- If ambient temperature in manufacturing facility is 33°C or above, Bergquist recommends that HF225FT be kept refrigerated. Remove from refrigeration immediately prior to application.
- Re-refrigeration of HF225FT material does not degrade product performance.